

水性浸渍绝缘树脂 DP-LF8HAS

Water-based impregnating insulating resin DP-LF8HAS

水性浸渍绝缘树脂 **DP-LF8HAS** 为改性环氧型漆，具有能可靠、极佳的防锈性能，使用方便、环保等优势。推荐用于各类防锈性能要求高的 F，H 级电机。

Water-based impregnating insulating resin DP-LF8HAS is a modified insulating epoxy varnish which is of reliable and excellent anti-rust performance, easy to use and environmentally friendly. It is recommended to be used for all kinds of F and H class motors which require high anti-rust performance.

1、性能和指标

	项 目/Item	检测指标/Testing Indicators	检测方法/Test Method
1	外观/Appearance	乳白色液体/Milky white liquid	GB/T 1981.6- 2014
2	pH	6.0-9.0	
3	固含量/Solid Content (125°C*1h)	15±2%	
4	固化时间/Curing Time (min)	≥90	
5	固化温度/ Curing Temperature (°C)	≥120	
6	体积电阻率/Volume Resistivity (Ω·m)23±2°C	≥1.0×10 ¹¹	
7	储存期/Storage Period (5-35°C)	6 Months	
8	包装规格/Packaging Specification	200kg/drum	

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2. 注意事项/Cautions

绝缘漆必须烘干，否则可能出现漏电、生锈及击穿等情况，因未烘干或未严格按照参考工艺操作而出现的质量问题，公司不承担相应责任。其中烘烤温度以定子漆包线实际温度为准，其他注意事项如下：

The insulating varnish must be dried, otherwise there may be electric leakage, rust and breakdown, etc. The company will not be responsible for any quality problems arising from not drying or not operating in strict accordance with the reference process. Among them, the baking temperature is subject to the actual temperature of the stator equipped with the enameled wire, and other precautions are as follows:

2.1 初次使用本产品时应确保浸漆系统清洁，避免油性物质的污染而影响水性漆的性能。对漆槽及管路要进行定期清理，除去铁屑、灰尘等杂质。

When using this product for the first time, you should ensure that the paint dipping system is clean to avoid contamination by oily substances which may affect the performance of water-based paint. The paint tank and piping should be cleaned regularly to remove iron filings, dust and other impurities.

2.2 严禁混入酸性、碱性、油性等物质，加入会引起致命漆膜缺陷。

It is strictly prohibited to mix acidic, alkaline and oily substances, the addition of which will cause fatal defects of the paint film.

2.3 水性漆用水稀释至所需固含量，粘度一般控制在 11.5-13S 范围，浸渍时间 1~8min，滴漆时间 1~8min，固化过程中应注意温度和控制，烘烤温度以实际温度为准，烘烤时间根据工件的大小来确定。由于水的蒸发潜热大，建议烘烤温度至少达 120℃。烘箱的出风口必须保证畅通，利于水汽的排出，以免影响漆膜的固化速度。

Waterborne paints diluted with water to the required solids content, the use of viscosity is generally controlled in the range of 11.5-13S, impregnation time of 1 ~ 8min, drip paint time of 1 ~ 8min, the curing process should pay attention to the control of the temperature and time, the baking temperature to the actual temperature shall prevail, the baking time according to the size of the workpiece to determine. Because of the latent heat of evaporation of water, it is recommended that the baking

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temperature should be at least 120°C. The air outlet of the oven must be guaranteed to be smooth, which is conducive to the discharge of water vapor, so as not to affect the curing speed of the paint film.

2.4 出炉后工件必须先进行耐压和绝缘电阻测试，达到出厂指标说明已经烘干，不能达到出厂指标的必须提高烘烤温度或延长烘烤时间。

The workpiece freshly out of the oven must first be tested for voltage and insulation resistance. Meeting the factory indicators means drying finished, not meeting the factory indicators means the higher baking temperature or the longer baking time is needed.

2.5 引出线接口建议使用热缩套管，以免水汽进入导致焊接口以及电线生锈。

It is recommended that heat-shrinkable tube should be used for the lead wire connections to prevent moisture from entering and causing rusting of the solder joints as well as the wires.

2.6 浸漆过程中，浸漆槽中漆的温度应控制至 5-35°C，贮漆罐中漆的温度范围应控制在 5-35°C，漆槽中漆液应经常更新，并免漆液长时间受热，并需配备内外漆槽循环。

During the dipping process, the temperature of the paint in the dipping tank should be controlled to 5-35°C, the temperature range of the paint in the storage tank should be controlled to 5-35°C, the paint in the paint tank should be renewed frequently and the paint should be exempted from prolonged heat exposure, and it should be equipped with internal and external paint circulation system.

2.7 供货形式为单组份。

Supplied as one-component package.

2.8 若未按工艺要求操作出现性能及安全问题，本公司一律不承担相应责任。

If performance and safety problems occur owing to not operating in accordance with the process requirements, no liability or responsibility is accepted by our company.